



## **Labyrinth HAKA Bien Nacido Reserve Pinot Noir 2005**

The Bien Nacido Reserve 2005, simply speaking, is the best fruit in the best barrels from an exceptional vintage. Throughout the maturation period, the wine is routinely observed to ensure the Reserve possesses that "WOW " factor. The outcome was 3 barrels which met our criteria of uniqueness, regionality, complexity and ageability. The style utilizes only free run wine (No pressings), predominantly new French oak (Alain Fouquet and Francois Frere), no racking, fining or filtration.

### **The Vineyard**

Sourced from the earliest planted vines (1973) at Bien Nacido in the Santa Maria Valley, the close proximity to the Pacific Ocean serves to moderate day time temperatures ensuring concentrated spicy, fruit driven wines with power and finesse, high in natural acidity.

### **Vintage**

Outstanding, warm and sunny. The vintage did not show its class until the following year in barrel. Some things just take a little time.

### **Harvest**

Bien Nacido N block . . . 01 September 2005  
brix . . . 22.5 pH 3.28 TA 7.7  
Yield . . . 1.2 t/ acre

### **Fermentation**

0% whole bunch  
100% destemmed  
7 day cold soak  
Spontaneous natural ferment . . . finish with cultured yeast to ensure dry  
4 day post soak

### **Cooperage & bottling**

18 months on lees .80% new french oak, bottled 24 May 2007  
Production 148 6 packs